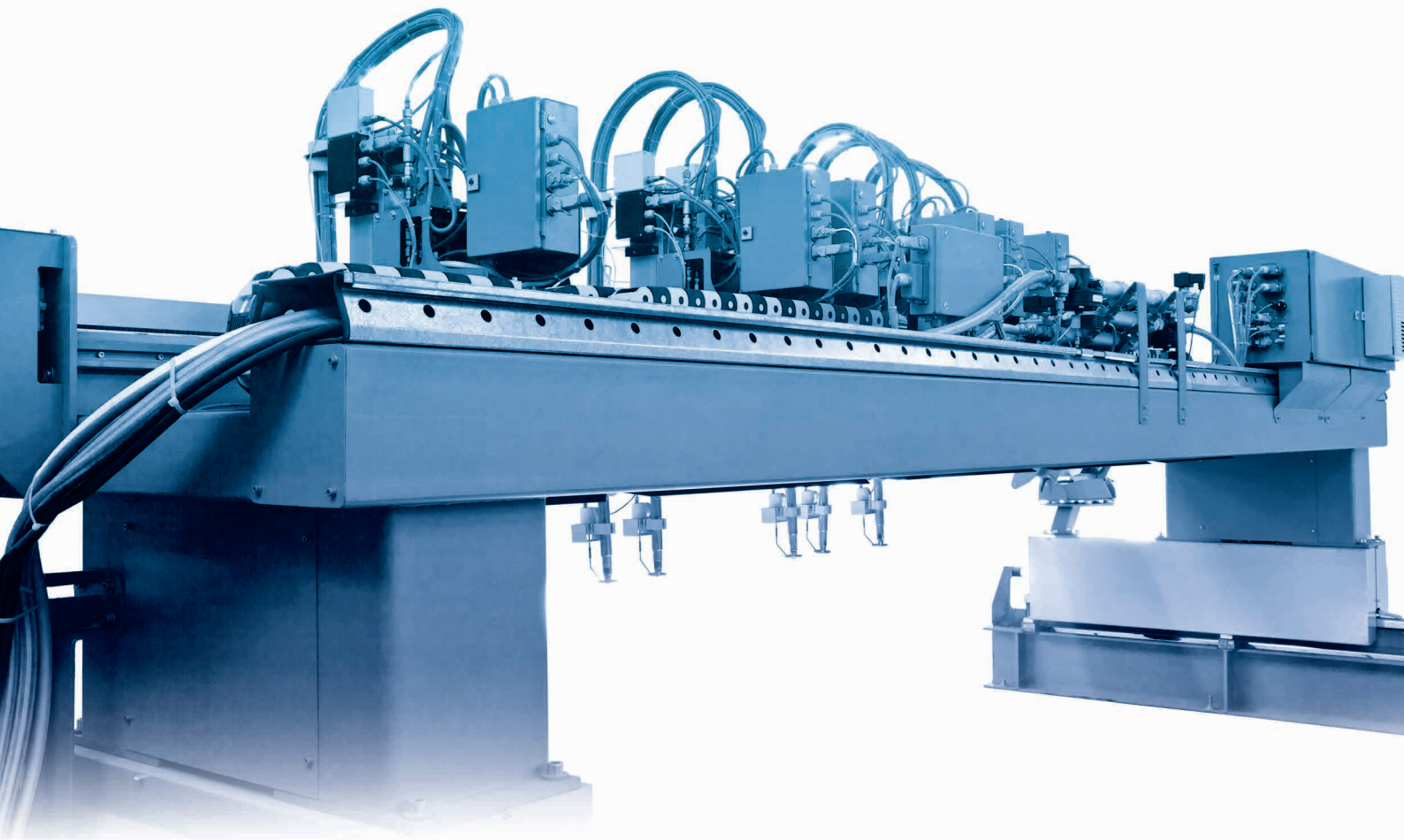


# Noise & Vibration

Test and Measurement Solutions

for Manufacturing & Automation Industries

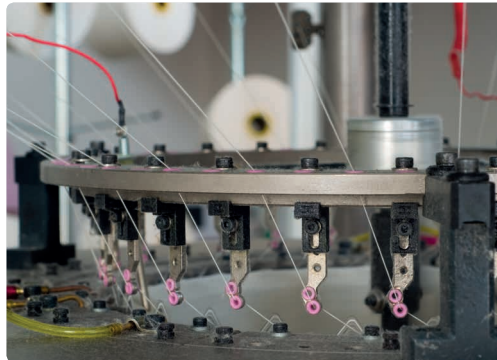


# Made for Your Demanding World

1- Improve Efficiency    2- Improve Quality

## R&D

- > Machine tools structures
- > Machine tools transmissions
- > Micro-electronics machine stability

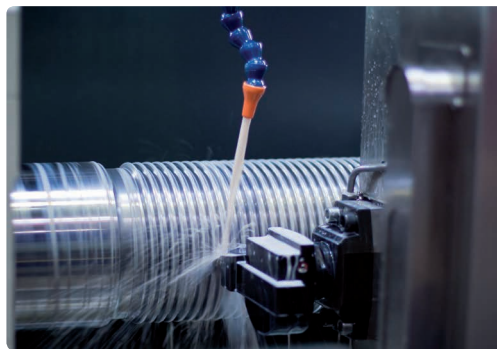


## Complete testing capacities

- > Universal sensor's types: temperature, strain, pressure, displacement
- > Force / displacement FRF
- > High accuracy displacement measurement...

## Production

- > High speed machining optimization
- > On-line test
- > Machining quality check
- > Grinding machines tuning



## Optimize quality

- > Versatile tool box for vibration troubleshooting and diagnostics applications
- > Force / displacement FRF
- > Remote tests



### They trust OROS

- > "Testing micro-electronics machines requires very high accuracy of a lab instrument in a portable and flexible packaging. The OROS Teamwork system is perfect for our job, it provides accuracy and flexibility in any situation. From our services lab to in factory measurements, these units allow measuring from 2 to 64 channels in the same way."

Edward BAYLE, 31  
Noise and Vibration Technician,  
Stepper Services Leader.

# OROS Solutions

## Enhance your Efficiency

### INSTRUMENTS

#### Flexible Connection

- > Mobile Analyzer
- > Distributed Configuration
- > Remote Access
- > Large Channel Count Systems

#### Multioperations

- > PC Free Recorder
- > Online & Post Analysis
- > Multianalysis
- > Handling Any Transducers

#### Made For the Field

- > Portable
- > Rugged
- > Real-Time
- > Multi-Channel

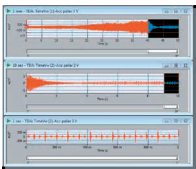
#### Accurate

- > DSP-based
- > 24 Bit – 40 kHz – 140 dB
- >  $\pm 40$  V input range
- >  $\pm 0.02$  dB /  $\pm 0.02^\circ$



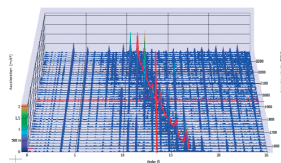
### SOFTWARE R&D, Acceptance, Diagnostics

#### Data Acquisition



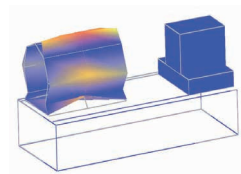
- > Time Domain Analysis
- > Level Monitoring

#### Rotating Analysis



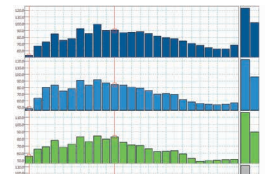
- > Synchronous Order Analysis
- > Spectrum Based Diagnostics
- > Torsion & Twist

#### Structural Dynamics



- > FFT
- > ODS (Operating Deflection Shape)
- > Modal analysis

#### Noise Analysis



- > Octave Analysis
- > Sound Level Meter
- > Sound Intensity

### SERVICES Anywhere Close to You



#### Training

- > Initial
- > Advanced
- > Webinar

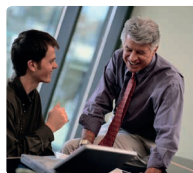


#### Renting

- > Instruments
- > Software modules

#### Coaching

- > Software customization
- > Assistance in your measurement
- > Expertise in diagnostics



#### A Dedicated Team

- > Dynamic and responsive Services department
- > Worldwide hotline
- > Global Accredited Maintenance Centers (worldwide coverage)



#### Maintenance and Contracts

- > Premium contracts
- > Software updates
- > Hardware upgrades
- > Calibration

# Optimizing your Production Machine

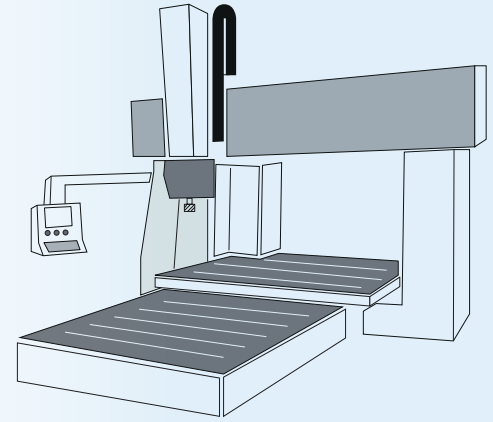


## Rotating Analysis



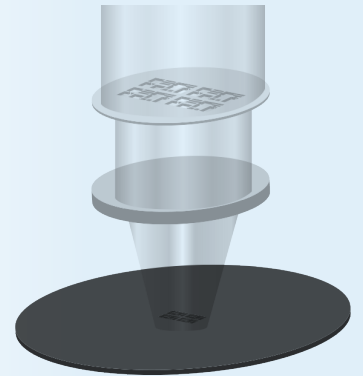
### Gear & Transmission Analysis

Gear box vibrations have high frequency content which can impact machine's parts quality. A first step is to analyze them using the standard **FFT analysis**. One can get further with tools such as **cepstrum, kurtosis and harmonic markers** provided by the OROS FFT-Diagnostics tool.



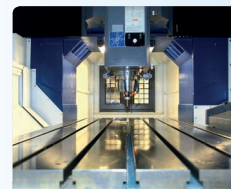
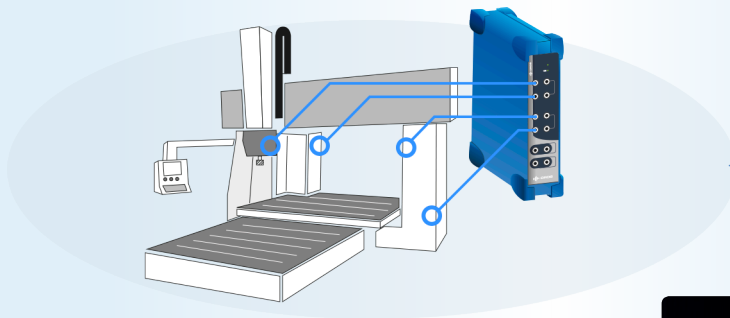
### Torsional Analysis

Electric motors and their transmissions are subject to **rotational speed fluctuations** and **resonances**. These torsional motions may have important effects; fatigue, life time reduction, malfunction or low quality machined parts source may be hidden in the motors, gears, belts or chains of your machine tool. The OROS **Torsional inputs and associated software** offer the ideal toolset for identifying the source and path of rotational fluctuation into your machine kinematic.



## On-Site Measurements & Applied Trainings

Experts from OROS come on-site for applied trainings. They will help you using your OROS system. They can provide assistance in your measurement. They are also able to recommend optimization in your measurement process depending on your application and field requirements.



## Machine Tools

- > High Speed Machining
- > Milling and Lathing Machines
- > CNC center
- > Grinding Machines
- > Robots

## Micro-Electronics Equipments

- > Wafer Steppers
- > Photolithography Machines
- > Workshops Floor Vibration

## Structural Dynamics



### Damping & Isolation

Absorbing and damping mounts are the components through which the vibration energy is transmitted between the motor and the rest of the optical parts: their properties dimensions and positions are key and should be determined with care. The techniques used are **cross spectrum**, transfer functions, damping, as well as **ODS**.



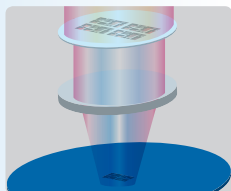
### Experimental Modal Analysis

Modal Analysis is one of the key step when testing machines' structures and components: it will determine their structural characteristics and so, will define how they will react to operating excitations. Shaker or impact hammer excitations can be used to capture the experimental datasets: the final stage is the actual **OROS Modal analysis**.

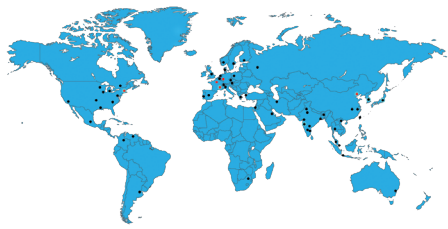


### Cutting Tool Optimization

To produce high quality mechanics, high quality machining is required. Machine tools like any other high speed machines have a potential rich vibration content. It is essential **to monitor and optimize surface fluctuations generated by the cutting tool vibrations** in order to avoid any possible defect in the quality of the manufactured parts.



# Ordering Information



**OROS is a global manufacturer and solution provider of noise and vibration measurement systems.**

OROS masters the latest technology of data acquisition, digital signal processing as well as user interface software.

OROS instruments are used in the major sectors of industry and research, for industrial acoustics, structural dynamics and rotating machinery applications. Hardware and software are totally designed in-house.

Now approaching 30-years in business, OROS instruments are renowned as being designed for the field but powerful enough for any lab.



Find out more on the OROS offer in the Range brochure.

Downloadable on [www.oros.com](http://www.oros.com)

## Rotating Analysis

ORNV-SOA	Synchronous Order Analysis plug-in
ORNV-CBT	Real-time constant band tracking add-on
ORNV-FFTDiag	Real-time diagnostic tool set (Envelope, Cepstrum, Pk; Pk-Pk, Crest factor, shaft view) add-on
ORNV-IVC	Integrated Instantaneous angular Velocity Converter plug-in, allows on-line and offline torsional analysis
ORNVS-BAL	Balancing Solution

## Structural Dynamics

ORNV-FFT	Real-time FFT plug-in
ORNVS-MOD300	ODS (Operating Deflection Shape) Solution
ORNVS-MOD350	ODS (Operating Deflection Shape) and Modal Analysis Solution

## Data Acquisition

ORNV-REC	Recorder
ORNV-TDA	Real-time time domain analysis plug-in
OR36/8 - CAN	CAN Bus hardware interface and software components for OR36/OR38
OR36/8 - PXD-B	8 Strain gauges bridge conditioner XPOD

## Noise Analysis

ORNV-OCT	Real-time filter based 1/n octave plug-in
ORNV-OVA	Real-time overall acoustic levels plug-in analyzer
ORNV-SI	Sound Intensity Solution
ORNV-SP	Sound Power Solution

## Analyzers: examples of configurations

Above software options may be added to these configurations

OR34-FREQ-4	OR34-4 Ch. FFT analyzer
OR35-FREQ-8	OR35-8 Ch. FFT analyzer
OR36-FREQ-16	OR36-16 Ch. FFT analyzer
ORMP-FREQ-16	Mobi-Pack-16 Ch. FFT analyzer
OR38-FREQ-32	OR38-32 Ch. FFT analyzer

## Specifications

<b>Channels count</b>	<b>2 to hundreds of channels</b>
<b>Inputs</b>	
Sampling	2 kS/s to 102.4 kS/s - 24 bits delta sigma ADC
Accuracy	Phase $\pm 0.02^\circ$ - amplitude $\pm 0.02$ dB - Dynamic > 140 dB
Conditioning	AC/DC/ICP/TEDS up to 40 V
<b>Auxiliaries</b>	
Outputs	DC to 40 kHz - $\pm 10$ V range - 24 bits DACs - THD < 0.002%
Ext. synch (Trigger / Tach)	64 x over sampled - Resolution < 160 ns (0.06° @ 1 kHz) - up to 40 V
DC channels*	Sampling 10 Hz - 50 Hz/60 Hz rejection - reproducibility < 1 mV
CAN Bus	CAN 2.0A & 2.0B - 125 kb/s to 500 Mb/s
<b>System</b>	
Hard disk	128 to 512 GB SSD
Internal battery	up to 2h
Link to PC	1 Gb/s Ethernet
Weight	from 1.4 kg/3 lb to 10 kg/22 lb

M002-146-1\*



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